



NAME _____ PHONE NO _____

ACCOUNT# _____ P.O. _____ DATE _____

ADDRESS _____

FRAME

CHAIR TYPE/POWER SEATING BASE

- TDX5-PS TDX5 for Formula w/MK6i..... \$8,974
- TDX4-PS TDX4 for Formula w/MK6i..... \$7,791
- TDX3-PS TDX3 for Formula w/MK6i...(includes Std MPJM6)..... \$8,164

TRANSPORT TIE DOWN

- TRBKTS Wheelchair Transport Brackets..... \$325

SYSTEM TYPE

- R-TDX Formula Recline for TDX..... \$9,660

USER WEIGHT LIMITS

TDX5

- U400 TrueTrack & User Wgt <400 lb. (<350 lb. Vent)..... No Charge

TDX4

- U400 TDX4 Upgrade to <400 lb. (350 lb. w/Vent)..... No Charge

TDX3

- U300 TDX3 to <300 lb. (<250 lb. w/Vent)..... No Charge

TRUETRACK PACKAGE FOR TDX3 AND TDX4

- TRUTK TrueTrack upgrade. \$1,465

WIDTH AND DEPTH

CONVENTIONAL SEAT WIDTH RANGE

- 1620W 16" to 20" Width (Adjustable)..... No Charge
- 2024W 20" to 24" Width (Adjustable)..... \$429

CONVENTIONAL & CONTOURA

SEAT WIDTH SETTING

- W16 16" Seat Width..... No Charge
- W17 17" Seat Width (Conventional Only)..... No Charge
- W18 18" Seat Width..... No Charge
- W19 19" Seat Width (Conventional Only)..... No Charge
- W20 20" Seat Width..... No Charge
- W21 21" Seat Width (Conventional Only)..... No Charge
- W22 22" Seat Width..... No Charge
- W23 23" Seat Width (Conventional Only)..... No Charge
- W24 24" Seat Width..... No Charge

ADJUSTABLE SEAT DEPTH RANGE

CONVENTIONAL

- 1619D 16" to 19" Deep (Adjustable)..... No Charge
- 1922D 19" to 22" Deep (Adjustable)..... \$355

CONTOURA

- 1618D 16" to 18" Deep (Adjustable)..... No Charge
- 1921D 19" to 21" Deep (Adjustable)..... No Charge
- 22D 22" Deep..... No Charge

***Transport Tie Down**

TRBKTS includes four factory-installed wheelchair transport brackets. TRBKTS has not been crash-tested in accordance with WC19. Use these transport brackets only to secure an unoccupied wheelchair during transport.

As of this date, the Department of Transportation has not approved any tie-down systems for transportation of a user while in a wheelchair, in a moving vehicle of any type. It is Invacare's position that users of wheelchairs should be transferred into appropriate seating in vehicles for transportation and use be made of the restraints made available by the auto industry. Invacare cannot and does not recommend any wheelchair transportation systems.

*Transport Tie Down option is not retrofittable to existing models and is not field serviceable.

FOOTNOTES

- 1 Package includes the TrueTrack driving technology, which enables driver to track straighter regardless of the terrain (7.5 MPH). Weight limit is 400 lbs. Must have upgraded MK6TT controller. When selecting this option, heavy-duty 4-pole motors picked in the user weight limit category will be upgraded to Gearless Brushless GB™ motors.
- 2 It is recommended to upgrade to Group 24 batteries and/or TrueTrack for improved battery charge life.
- 3 Package includes 4-pole motors and 5 MPH.
- 4 Package includes heavy-duty 4-pole motors and 6 MPH.
- 6 Contoura only available in even widths - non adjustable in widths. Please see chart on page 6.
- 7 Must pick heavy duty motors for this option. U400T5, U400T4, U300T4.
- 8 Selected seat depth on Contoura assumes 1" of back cushion compression. For example: When choosing an 18" depth the measurement from the front of the back cushion to the front of the seat pan equals 17". The Contoura back cushion is 2" thick.

CONVENTIONAL & CONTOURA

SEAT DEPTH SETTING

9	<input type="checkbox"/> D16	16" Seat Depth.....	No Charge
9	<input type="checkbox"/> D17	17" Seat Depth.....	No Charge
	<input type="checkbox"/> D18	18" Seat Depth.....	No Charge
	<input type="checkbox"/> D19	19" Seat Depth.....	No Charge
	<input type="checkbox"/> D20	20" Seat Depth.....	No Charge
10	<input type="checkbox"/> D21	21" Seat Depth.....	No Charge
10	<input type="checkbox"/> D22	22" Seat Depth.....	No Charge

SEAT OPTIONS

	<input type="checkbox"/> CNB	Conventional Back.....	Standard
9	<input type="checkbox"/> CTS	Contoura Seating.....	\$553
	<input type="checkbox"/> OMCU	Omit Cushion.....	Less Net (\$25)

ARMS

11 ARM TYPE

	<input type="checkbox"/> RA19FR	Reclining Full Length Adjustable Height Arm Right.....	No Charge
	<input type="checkbox"/> RA29FR	Reclining Desk Length Adjustable Height Arm Right.....	No Charge
	<input type="checkbox"/> RA19FL	Reclining Full Length Adjustable Height Arm Left.....	No Charge
	<input type="checkbox"/> RA29FL	Reclining Desk Length Adjustable Height Arm Left.....	No Charge

BACKS

BACK HEIGHT

CONVENTIONAL

	<input type="checkbox"/> TSBH20	Back Height 20".....	No Charge
	<input type="checkbox"/> TSBH21	Back Height 21".....	No Charge
	<input type="checkbox"/> TSBH22	Back Height 22".....	No Charge
	<input type="checkbox"/> TSBH23	Back Height 23".....	No Charge
	<input type="checkbox"/> TSBH24	Back Height 24".....	No Charge
	<input type="checkbox"/> TSBH25	Back Height 25".....	\$311
	<input type="checkbox"/> TSBH26	Back Height 26".....	\$311

CONTOURA

	<input type="checkbox"/> TSBH25	Back Height 25".....	No Charge
	<input type="checkbox"/> TSBH295	Back Height 29.5".....	No Charge

HEADREST TYPE (OPTIONAL)

	<input type="checkbox"/> TAR127700	Curved Headrest	Standard
	<input type="checkbox"/> TAR128000	Two-Step Headrest	No Charge
	<input type="checkbox"/> T0022400	Large Headrest	\$97
	<input type="checkbox"/> T0022600	Small Headrest	\$97

FOR ALL YOUR STEALTH NEEDS PLEASE REFER TO THE FOLLOWING STEALTH PRICE LIST FORM 05-329C

12 SEAT TILT

	<input type="checkbox"/> 0SA	0° (Tilt Range 0° - 55°).....	Standard
	<input type="checkbox"/> 5SA	5° (Tilt Range 5° - 60°).....	No Charge

OTTO BOCK ARM PADS (PAIR)

	<input type="checkbox"/> OB20400	One Piece Channel Armpads	\$165
	<input type="checkbox"/> OB20500	Large Forearm Pads.....	\$156
	<input type="checkbox"/> OB20600	Medium Forearm Pads.....	\$156
	<input type="checkbox"/> OB20700	Small Forearm Pads.....	\$156

OTTO BOCK HAND PADS

	<input type="checkbox"/> OB23000	Large Flat Hand Pads - Pair.....	\$128
	<input type="checkbox"/> OB23300	Medium Flat Hand Pads - Pair.....	\$128

LATERALS (PAIR)

CONVENTIONAL BACK

	<input type="checkbox"/> TMSLM	Swingaway Laterals Medium	\$315	FOOTNOTES
	<input type="checkbox"/> TMSLL	Swingaway Laterals Large	\$315	9 Not available with Contoura seat cushion on 22" - 24" wide.

CONTOURA SEATING

	<input type="checkbox"/> CSLM	Swingaway Contoura Laterals Medium	\$315	10 Not available with Contoura seat cushion on 16" - 18" wide.
	<input type="checkbox"/> CSLL	Swingaway Contoura Laterals Large	\$315	11 All arms are flip-up and detachable.
				12 Indicates static tilt of seat. Impacts seat-to-floor height, every 5° raises the seat-to-floor height.

WHEELS AND COLOURS

SEAT TO FLOOR HEIGHTS

- LOW Seat-to-Floor Low..... No Charge
- TALL Seat-to-Floor Tall..... \$252

WHEEL OPTION

¹³ **TDX3, TDX4, TDX5**

- 1430-3 14" X 3" Pneumatic Tires..... **Standard**
- 1431-3 14" X 3" Tire w/Foam Filled Inserts..... \$184

**FRAME FINISH
CONTEMPORARY**

- 24P Wet Black..... No Charge
- 60P Silver Metallic..... No Charge
- 71P Silver Vein..... No Charge
- 105P Midnight Blue..... No Charge
- 115P Black Prism..... No Charge

TOO COOL

- 30P Sunny Yellow..... No Charge
- 61P Electric Red..... No Charge
- 119P Bubblegum PinkV..... No Charge
- 120P Grape Madness..... No Charge

WAY COOL

- 62P Electric Blue..... No Charge
- 104P Electric Teal..... No Charge
- 121P Lolly Pop Blue..... No Charge
- 122P Cosmic Blue..... No Charge
- 125P Emerald Green..... No Charge
- 127P Grasshopper Green..... No Charge

MK6i SELECTION

MK6i CONTROL

TDX3, TDX4

- MK690ACC Controller w/Actuator Control **Standard**
- MK6TT True Track Controller..... No Charge

TDX5

- MK6TT True Track Controller..... No Charge

STANDARD DRIVER CONTROL

- MPJM6 MPJ+ Multiple Joystick Drive Joystick..... **Standard**

¹⁴ **ALTERNATIVE PROPORTIONAL CONTROL OPTIONS**

- ¹⁵ PSFM6 Personal Joystick, Inductive on Front..... No Charge
- ¹⁵ PSRM6 Personal Joystick, Inductive on Rear..... No Charge
- ¹⁷ PBOD Push Button On/Off w/PB Drive Select..... \$84
- ^{15,17} PBSS Push Button On/Off w/Speed Select..... \$84
- ¹⁷ OR On/Off Right..... No Charge
- ¹⁷ OL On/Off Left..... No Charge
- ¹⁸ ASLRDYM6 MK6 Display Only (No Driver Control)..... \$226

FOR ALL YOUR ASL DRIVE SYSTEM NEEDS PLEASE REFER TO THE FOLLOWING ASL PRICE LIST FORM 05-220C

ALTERNATIVE PROPORTIONAL CONTROL OPTIONS CONTINUED

- 1500M6 Proportional RIM Head Control..... \$2,263
- SMHD Small Headrest..... \$225
- LGHD Large Headrest..... \$225
- 1558MM6 Compact Joystick w/ Display..... \$1,024

FOOTNOTES

¹³ The 14" pneumatic drive wheel is standard with TDX3 motor packages; and all TDX4/TDX5 motor options.

¹⁴ Includes Monoport "Y" Cable to provide additional switch input port.

¹⁵ TOD-SS: Toggle On/Off Drive Select, Speed, Speed Potentiometer Standard

¹⁶ Drive Select through mode switch, or mode switch and Joystick Commands

¹⁷ PSRM6 Only.

¹⁸ Display Only, No Driver Control. Allows choice either from Price Sheet

¹⁹ Must also use either a Multiple Drive Joystick or MK6 Display.

ALTERNATIVE DIGITAL CONTROL SYSTEMS

- ¹⁹ SNPM6 Sip-N-Puff..... \$1,993
- ¹⁹ 5018M6 Wafer Board w/SNP/DI..... \$2,375
- ¹⁹ 5020M6 Mini Tash Joystick & Digital Interface Box..... \$2,506

SIP N PUFF KIT

<input type="checkbox"/>	PKG32666	Therapin Sip-N-Puff Breath Tube Kit.....	\$411
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ADDITIONAL CONTROL CHOICES

<input type="checkbox"/>	1558M6	Compact Joystick - Less Std Mount.....	\$875	
20	<input type="checkbox"/>	5018	Wafer Board.....	\$382
20	<input type="checkbox"/>	5020	Mini Joystick w/Push.....	\$513
<input type="checkbox"/>	PACM6	Proportional Attendant Control.....	\$965	
20	<input type="checkbox"/>	1552M	Attendant Control.....	\$529

JOYSTICK MOUNTING HARDWARE

21	<input type="checkbox"/>	QLAM6	Quad Link Retract Joystick Mount MPJ+.....	\$334
<input type="checkbox"/>	LEFT	Left Hand Mounted Joystick.....	No Charge	
<input type="checkbox"/>	RIMHW	Rim Hardware For 1500.....	\$229	
<input type="checkbox"/>	PKG32669	Complete Bib Assembly (Tash/1558).....	\$379	
<input type="checkbox"/>	RCM	Rear Cane Mount for Compact Joystick.....	\$149	

<input type="checkbox"/>	CGAT400-427I	Gatlin Midline Mount Horizontal - Invacare MK6i for MPJM6	\$914
<input type="checkbox"/>	CGAT400-426D	Gatlin Midline Mount Horizontal - Invacare forSPJPLUS	\$914
<input type="checkbox"/>	CGAT400V-427I	Gatlin Midline Mount Vertical (chin mount) - Invacare MMK6i for MPJM6	\$914
<input type="checkbox"/>	CGAT400V-426D	Gatlin Midline Mount Vertical (chin mount) - Invacare for SPJPLUS	\$914
<input type="checkbox"/>	CGAT400-480R	Gatlin Midline Mount Horizontal - Invacare 1812	\$914
<input type="checkbox"/>	CGAT400V-480R	Gatlin Midline Mount Vertical (chin mount) - Invacare 1812	\$914

ELECTRONIC ACCESSORIES

<input type="checkbox"/>	1813M6	MK6i Programmer w/Pro Memory Card.....	\$575
<input type="checkbox"/>	1813SD	Pro Memory Card.....	\$105
<input type="checkbox"/>	1560	"T" Handle Flexible Joystick Extension.....	\$86
<input type="checkbox"/>	1561	Straight Handle Flexible Joystick Extension.....	\$64
<input type="checkbox"/>	1826	Chin Cup.....	\$36
<input type="checkbox"/>	A24VPS	24V MK6i Auxiliary Power Source.....	\$235
<input type="checkbox"/>	AUX12M6	Auxillary Module For 1 & 2.....	\$659
<input type="checkbox"/>	AUX34M6	Auxillary Module For 3 & 4.....	\$659

*** UPDATED - 06/18/2007- Increase in Price**

POWER SEATING ACCESSORIES

22	<input type="checkbox"/>	SANODE	Single Actuator Operation through Driver Control.....	\$994
23	<input type="checkbox"/>	4WSB	4 Way Switch Box for Power Legs.....	No Charge
24	<input type="checkbox"/>	S4WSB	Multiple Actuator Interface Box.....	\$1,973
<input type="checkbox"/>	FWT	4 Way Toggle.....	No Charge	
<input type="checkbox"/>	QPB	4 Push Buttons.....	No Charge	

FOOTNOTES

- 20 Requires SNPM6 Sip-N-Puff Interface Box.
- 21 QLA includes ARM250
- 22 Required for Recline Operation through Driver Control - Single Actuator Systems. The Egg Switch with the 611 Mount does not come standard when ordering a SANODE.
- 23 Required with all multiple actuator systems. Provides a D-9 port for 4 way Toggle or 4 Push Buttons.
- 24 Replaces the Four Way Switch Box and allows multiple actuator operation through the driver control.
- 25 Due to battery harness & tray, only batteries with terminal configuration & dimension per page 4 will work with the Invacare TDX chairs.
- 26 It is recommended to upgrade to group 24 batteries and/or TrueTrack for improved battery charge life.
- 27 Standard with TDX3 and optional with TDX4.
- 28 Standard with TDX5 and TDX4, optional with TDX3
- 29 Not available with vent tray.
- 30 Available with Vent Option Only
- 31 Sealed Gel Batteries highly recommended for use in Invacare power wheelchairs.
- 32 With vent use it is strongly recommended to upgrade to TrueTrack for improved battery charge life.
- 33 Not available with TRBKTS.
- 34 22NFTRY3BAT2 use when adding after market Vent.

POSITIONING STRAPS

SEAT POSITIONING STRAPS

<input type="checkbox"/>	1311BK	Airline Buckle Seat Positioning Strap.....	\$79
<input type="checkbox"/>	1515	Auto Style Buckle Seat Positioning Strap.....	Standard

CHEST POSITIONING STRAPS

<input type="checkbox"/>	7311BK	Airline Buckle Chest Positioning Strap.....	\$79
<input type="checkbox"/>	9515	Auto Style Chest Positioning Strap.....	\$79
<input type="checkbox"/>	7321BK	Hook & Loop Chest Pos. Strap.....	\$61

BATTERY

25,26 BATTERY TRAY TYPE

27	<input type="checkbox"/>	22TRY	22NF Style Tray.....	Standard
28,29	<input type="checkbox"/>	24TRY	24 Group Style Tray.....	No Charge
30	<input type="checkbox"/>	22TRY3	22NF Style Tray for Vent	\$201

26,31 BATTERIES

<input type="checkbox"/>	24BATTERY	24 Gel Battery (On Chair).....	\$654	
30	<input type="checkbox"/>	22NFBATT3	22 NF Battery for Vent On Chair.....	\$800
29	<input type="checkbox"/>	22NFBATTERY	22 NF Battery (On Chair).....	\$534
34	<input type="checkbox"/>	22NFTRY3BAT2	22NF Battery, 2 Batteries (On Chair).....	\$534

32,33 VENT TRAYS

<input type="checkbox"/>	VENT	Articulating Vent Tray.....	\$1,141
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INSTALLATION OF VENT BATTERIES

<input type="checkbox"/>	VENT22NF	Vent Back Up Battery - 22NF (On Chair).....	\$245
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ACCESSORIES

BACK ACCESSORIES

<input type="checkbox"/>	L8601	Omit Back Upholstery.....	Less Net (\$20)
<input type="checkbox"/>	RBP	Reinforced Back Upholstery.....	\$84

MISCELLANEOUS ACCESSORIES

<input type="checkbox"/>	1303	Wheel Locks.....	\$81
<input type="checkbox"/>	OMCU	Omit Cushion.....	Less Net (\$25)

FRONT RIGGING OPTIONS

35 FRONT RIGGING

36 CENTER MOUNT

<input type="checkbox"/>	CTMT-F	Centre Mount Adj.Knee Angle 12 1/4"-15".....	\$262
<input type="checkbox"/>	CTMT-FJ	Junior Centre Mount Adj. Knee Angle 9 1/4"-12".....	\$262
<input type="checkbox"/>	CTMT-FL	Center Mount Rigging Extension 16"-18 3/4".....	\$416

37 CENTRE PIVOT STYLE

<input type="checkbox"/>	70NHD	70° Swingaway Footrests (Steel).....	\$225
<input type="checkbox"/>	70STAPER	70° Tapered Footrests (Aluminum).....	\$262
<input type="checkbox"/>	AT5544	Manual Elevating Legrests (Aluminum).....	\$529

37 PIN STYLE-HEMI (PAIR)

<input type="checkbox"/>	PHW93	70° Swingaway Footplates (Steel).....	\$163
<input type="checkbox"/>	PHAL4A	Manual Articulating/Elevating Legrests (Steel).....	\$366

POWER ELEVATING LEGRESTS - ARTICULATING

<input type="checkbox"/>	PCTMT	Power Elev. Center Mount.....	\$2,898
<input type="checkbox"/>	PCTMT-L	Power Elev. Center Mount-Long.....	\$2,898
<input type="checkbox"/>	ELRPW	Power Elev. Legrests w/Articulation 20" Ext.....	\$2,856
<input type="checkbox"/>	ELRPW22	Power Elev. Legrests w/Articulation 22" Ext.....	\$2,856

FOOTNOTES

- 35 All riggings include a standard footplate with the exception of the 70NHD.
- 36 Allows 60° to 90° static knee angle positioning with a drop back lever for easier transferring.
- 37 Provides up to 1 1/2" of depth adjustment in 1/2" increments.
- 38 Standard with impact guards.
- 39 Provides 6.5" of articulation and 90°-25° of elevation Knee-to-heel is 10"-13" or 14"-17".
- 40 Independent powered elevating legrests include elevating and articulating legrests with angle adjustable footplates. Extension range 13" - 20". Sold as pair.
- 41 Independent powered elevating legrests include elevating and articulating legrests with angle adjustable footplates. Extension range 15" - 22". Sold as pair.
- 42 One piece footboard for Center Mount (CTMT-F/CTMT-FL and PCTMT/PCTMT-L) Rigging.

FOOTPLATE OPTIONS (PAIR)

<input type="checkbox"/>	1651	Flip-Up Composite Footplates.....	No Charge
<input type="checkbox"/>	1350	Extra Large Aluminum Footplates.....	\$99
<input type="checkbox"/>	AT5543	Adjustable Angle Flip Up Footplates.....	\$122
<input type="checkbox"/>	AT5543O	Adjustable Angle Flip Up Footplates Not Selected	Less Net (\$25)
<input type="checkbox"/>	FBCTMT	Footboard for Centre Mount.....	\$262

FOOTREST/LEGREST ACCESSORIES

<input type="checkbox"/>	1337	Calf Strap.....	\$59
<input type="checkbox"/>	1600BK	Heel Loops w/Ankle Straps.....	\$79
<input type="checkbox"/>	LPT2	Longer Pivot Slide Tube For 1350.....	\$123
<input type="checkbox"/>	IMPACTG	Impact Guards.....	No Charge
<input type="checkbox"/>	ALPT	Longer Pivot And Slide Tube.....	\$123
<input type="checkbox"/>	ALPT4	Longer Pivot And Slide Tube 4".....	\$123

**FOR YOUR SEATING NEEDS
PLEASE REFER TO THE FOLLOWING
REHAB SEAT AND BACK CUSHIONS
SEE PRICE LIST FORM # 05-338C.**

TDX for Formula Tilt/Recline Specifications			
	TDX5	TDX4	TDX3
Maximum Speed MPH			
TrueTrack	7.5 (std)	7.5	7.5
4-pole	N/A	6.5	6.0
4-pole HD	N/A	5	5
Seat-To-Floor at 0°			
Low	18"	18"	18"
High	19.25"	19.25"	19.25"
at 5°			
Low	19.75"	19.75"	19.75"
High	21"	21"	21"
Weight Limits			
<300 lb. (250 lb. w/vent)	N/A	X	X
<400 lb. (350 lb. w/vent)	N/A	X	X
<400 lb. True Track (350 lb. w/vent)	X	X	X
Warranty	Lifetime Limited on Base Frame Three (3) Year Limited on Seat Frame One (1) Year Limited on Electronics One (1) Year Limited on Actuators Five (5) Year Limited Warranty on GB™ Motors Eighteen (18) Months Limited Warranty on Gear Motor		

Formula Recline Only Features and Specifications	
•	Weight capacity of 300 lb. or 400 lb. (with heavy-duty motors).
•	Recline range of 90° to 170°
•	Mechanical Shear reduction of 3".
•	Conventional or Contoura style seating.
•	Adjustable seat frame with Conventional style.
•	Seat-to-Floor height of 18" at 0° tilt.

Extended Warranty Information:	
Electrical Components:	2 Years
Motors (2 and 4-pole):	2 Years
GB Motors:	5 Years
* Warranty valid to original purchaser who purchases this product within Canada	
* For more product warranty information, please refer to the product owner's manual	

*** UPDATED - 06/18/2007 - New Warranty Box**

Batteries
22NF batteries with terminal configuration (positive on the left and negative on the right) **MUST** be used. 22NF batteries that have the reverse terminal configuration **MUST** not be used. Terminals **MUST** have a cross hole for proper battery connection.
GP24 batteries with terminal configuration (negative on the left and positive on the right) **MUST** be used. GP24 batteries that have the reverse terminal configuration **MUST** not be used. Terminals **MUST** have a cross hole for proper battery connection. See Owner's Manual, part number 1114809. These recommendations **MUST** be followed otherwise injury and damage may occur.

Battery Boxes	
*Standard Battery Tray	
TDX5	Group 24
TDX4	Group 24 22 NF (optional)
TDX3	22 NF Group 24 (Optional)
*Sealed Gel Cell Batteries Recommended	

Conventional Seat Sizes	
Seat Widths	16" - 24"
Seat Depths	16" - 22"
Back Heights	20" - 26"

Contoura Seat Sizes							
	D16	D17	D18	D19	D20	D21	D22
W16	X	X	X	X	X	*	*
W18	X	X	X	X	X	*	*
W20	X	X	X	X	X	X	X
W22	*	*	X	X	X	X	X
W24	*	*	X	X	X	X	X
*Not available with Contoura Seat Cushion							
Back Heights	25" or 29.5"						

Invacare Canada reserves the right to change prices and specifications without notice.

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 WWW.INVACARE.CA

NOTE: All specifications and dimensions are approximate.
 For the most current pricing information visit www.invacare.ca